

Work Order ID 124138-2

124138

Page 1

September-11-14 11:55:53 AM

Item ID: D4716-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Duct Hose

Start Date: 9/10/14 Start Qty: 8.00

8

Cust Item ID:

Required Date: 9/10/14 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: MLS

Date: 14-09-12 Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D4716

A

100

0.00

100

Purchasing

Memo

0.00

Purchasing

Issue P/O: 25268
MANUFACTURE AS PER DWG D4716
Supplier: CUSTOM DUCTS
Certificate of conformity is required

CL 14/09/15 8

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

4x 8/14-10-15

Work Order ID 124138

September-11-14 11:55:53 AM

124138

Page 2

Item ID: D4716-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Duct Hose

Stop *NS2*

Start Date: 9/10/14 Start Qty: 8.00

8

Cust Item ID:

Required Date: 9/10/14 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

(4)

14-10-15

DAS
9
9-89

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

(4)

MLJ

14-10-16

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14/10/17

14-10-17

Picklist Print

September-11-14 11:55:53 AM

Page 1

Work Order ID: 124138

124138

Parent Item: D4716-1

D4716-1

Parent Item Name: Duct Hose

Start Date: 9/10/14

Required Date: 9/10/14

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A 12.11.08 NEW ISSUE DD VERF:JLM

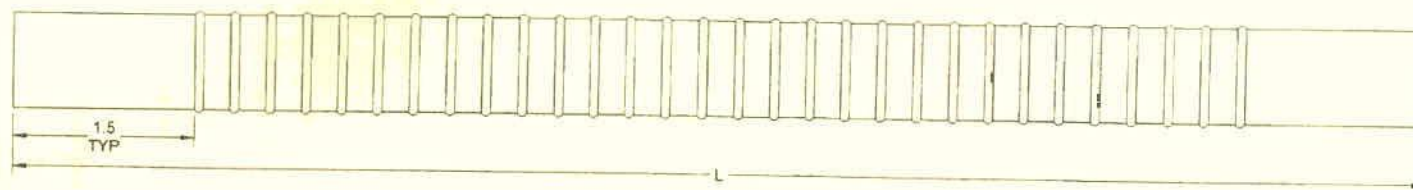
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4716-1P		Purchased	No			110	Each	0.0000	1	8.00			
D4716-1P									**				
Duct Hose													

8/14-10-15

SUB COPY
 REFLECT TO
 TOLERANCES
 UNLESS OTHERWISE NOTED
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER

No. 124138 MJS
 1409-12

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	POSSIBLE VENDOR	VENDOR PART NUMBER	MATERIAL	ID	L	WEIGHT (lb)
D4716-1	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	24.0	0.2
D4716-3	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	28.0	0.2
D4716-5	DUCT HOSE	CUSTOM DUCTS	SCEET	SILICONE RUBBER	0.75	41.0	0.3

D4716-X DUCT HOSE

NOTES

- 1) MATERIAL: PER TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

REV	NEW ISSUE	RF	12.07.25
DESIGN	RF	DESCRIPTION	DATE
DRAWN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4716	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DUCT HOSE	NTS
DATE	12.07.25	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO25768

Purchase Order Date 9/15/2014

PO Print Date 9/26/2014

Page Number 1 of 3

Order From :

VU-CD001

CUSTOM DUCT
179 BEAVER BERRY ROAD
LIMINGTON, MAINE 04049

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Contact Name

Vendor Phone 207-637-3000

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

USD

FOB

Destination-Collect

FAC

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D4716-1P AS PER DWG D4716 REV. A B124138	Duct Hose	10/8/2014 Yes 10/8/2014		8.00 Each	\$30.00	\$240.00
Line Total:							\$240.00
2	D4716-3P AS PER DWG D4716 REV. A B124186	Duct Hose	10/8/2014 Yes 10/8/2014		16.00 Each	\$34.00	\$544.00
Line Total:							\$544.00
3	D4716-5P AS PER DWG D4716 REV. A B124443	Duct Hose	10/8/2014 Yes 10/8/2014		24.00 Each	\$38.00	\$912.00

Note:

9/26/2014

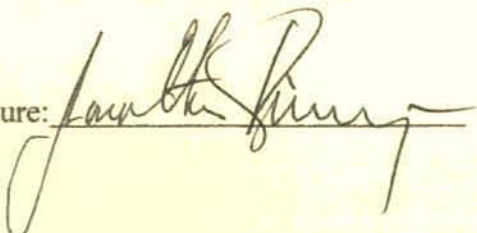
Custom Duct
179 Beaver Berry Rd.
Limington, ME 04049

CERTIFICATE OF CONFORMANCE

Customer Name: Dart Aerospace Ltd. Purchase Order No: PO25768

4 EACH SCEET 3 X 24" Your D4716-1P WITH CUFFS
12 EACH SCEET 3 X 28" Your D4716-3P WITH CUFFS
12 EACH SCEET 3 X 41" Your D4716-5P WITH CUFFS

This is to certify that the products, systems and/or services listed here-in have been manufactured, inspected and tested in accordance with Custom Duct and industry standards. It is further certified that the items listed here-on are in compliance with the provisions of your purchase order/ work order listed above. Inspection and test records and material certifications are on file and available upon request.

Signature: 

Date: 14 October 2014